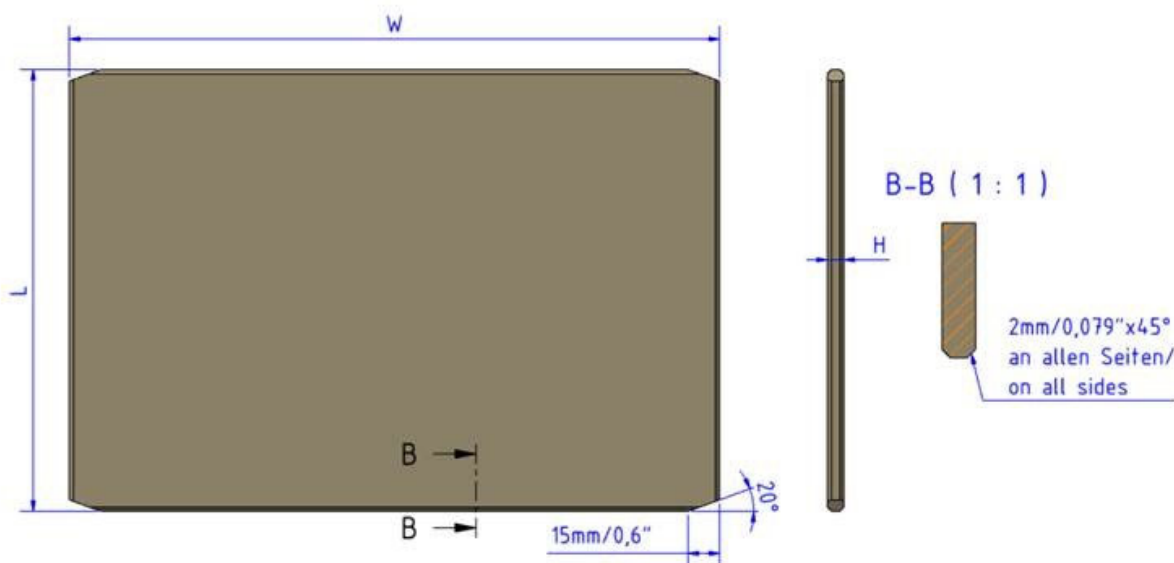


For proper operation, use end boards that meet the following specifications:

Use a high-density fibreboard (HDF) as end board material. This board has a high static load capacity, high lateral tensile strength and edge stability, and excellent surface quality, which greatly improves the reliability and trouble-free operation of the end board magazine. The pressure on the log can be adjusted according to the product characteristics.

The 45° bevel around the board prevents a sharp edge and minimizes the risk of the strapping tearing. The 20° bevel at the outer 4 corners prevents the boards from getting stuck during the insertion process from the board magazine into the log stacker.



| End board size (mm) |                        | Tolerance (mm)                  |
|---------------------|------------------------|---------------------------------|
| <b>Length L</b>     | min. 105mm, max. 330mm | 4 mm smaller than product size  |
| <b>Width W</b>      | min. 200mm, max. 500mm | 16 mm smaller than product size |
| <b>Thickness H</b>  | min. 8mm, max. 16 mm   |                                 |

| End board size (inch) |                         | Tolerance (inch)                |
|-----------------------|-------------------------|---------------------------------|
| <b>Length L</b>       | min. 4,14", max. 12,99" | 0,15" smaller than product size |
| <b>Width W</b>        | min. 7,88", max. 19,68" | 0,62" smaller than product size |
| <b>Thickness H</b>    | min. 0,32", max. 0,62"  |                                 |



*Always use end boards of the same thickness, do not mix them.  
End boards with different specification must be checked.*

Technical specifications subject to change without prior notice.  
IN-DAT-SH700IG-END-BOARD