

Machine:	Bundle Turning Station
Type:	PW/1120
Drive:	Conveyor AC-motor 250 Watt Rotary drive AC-motor 550 Watt
Control system:	Synchronous speed with the delivery belt of the upstream machine, or fixed value setting
Belt speed:	adjustable from 10-35 m/min
Performance:	up to 700 stacks / hour

Stack height with turning:	min. 55 mm; max. 300 mm
Stack height without turning:	min. 30 mm; max. 290 mm
Format:	min. A5; max. A3
Paper weight:	up to the thickest kind of rotary printing paper

Operation:	Via the control panel of the palletizing cell (for version integrated in palletizing cell) By means of side control panel (stand-alone version)
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Air requirements:	Air consumption: 30 Norm l/min Ar pressure: min. 5 bar; max. 7 bar
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Monitoring device:	Switch off during emergency stop Switch off when the door is open Switch off in the event of a fault in the upstream and downstream system
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Input power:	depending on configuration
Voltage:	3 x 400 V AC + N + PE 50/60 Hz (other on request)
Control Voltage:	24 Volt
Nominal current:	depending on configuration
Primary fuse:	depending on configuration

Infeed height	850 mm
Delivery height:	850 mm
Total length	depending on configuration
Total width:	1.200 mm (if integrated in palletizing robot) 1.600 mm (stand-alone version)
Total height:	1.600 mm

Weight:	~ 400 - 500 kg (depending on configuration)
Color:	RAL 7035

Other colors, conveying heights and technical specifications, are available.  
IN-DAT-PW1120