Drive:

Technical Data GÄMMERLER Compensating stacker CS/1100/2100/3100/4100

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Machine: Compensating stacker

Short description: All versions with left or right hand pusher

> CS/1100F (Commercial) CS/2100F (Newspaper)

CS/3100F max. 400 mm stack height (Commercial) CS/4100F max. 400 mm stack height (Newspaper) Main drive AC-motor 1.500 Watt (1x)

Ejector arm AC-motor 370 Watt (1x) Delivery conveyor AC-motor 370 Watt (1x)

Control system: synchronous speed control via voltage generator, of the rotary

printing press or stitching machine

Tachometer signal output: U max. 180 V DC UE 0-10 V DC Analog signal: from rotary printing press I max. 15 mA

Belt speed: adjustable from 8 - 80 m/min (64 m/min at 50 Hz) Performance: up to 75.000 copies / hour (look at diagramm)

Travel direction: spine edge ahead

(other travel directions conditional possible)

Page count: 4 - 64 pages (60 g/m²) Stack format L x W: min. 110 x 145 mm; max. 325 x 500 mm

Product stream thickness: max. 25 mm

Clearance between products: min. 30 mm; max. 80 mm Deviation: +15% to standard clearance

Side clearance of product stream: ±20 mm Paper weight: $35 - 100 \text{ g/m}^2$

Standard format plates: A5: min. 138 x 200 mm; max. 168 x 270 mm

> A4: min. 200 x 287 mm; max. 230 x 357 mm A3: min. 287 x 410 mm; max. 317 x 480 mm

Stack height: min. 30 mm; max. 300 mm (max. 400 mm for CS/3100/4100)

Bin stack height: max. 130 mm

Product alignment: by vibrating belts adjustable during operation

Slide adjustment: with two spindles for alignment slides, adjustable from both

sides of the machine

Operation: via commander

External operation: via control panel at delivery conveyor

Press rolls: Pressure pneumatically adjustable Air consumption: 500 Norm I/min Air requirements: Air pressure: min. 5 bar; max. 7 bar

Noise level: 82dB (A) Maximum

Conforming to DIN45635 paragraph 27

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Monitoring device:	Switch off when product jams
	Switch off during emergency stop
	Switch off when the top guard is open
Input nower:	3.000 Watt
Input power:	
Voltage:	3 x 400 V AC + N + PE 50/60 Hz (other on request)
Control voltage:	24 Volt
Nominal current:	7 Ampere
Primary fuse:	16 Ampere
Infeed height:	700 – 1.150 mm (+ 100 mm for CS/3100/4100)
Delivery height:	850 mm
Total length:	3.373 – 3.479 mm
Total width:	1.000 mm
Total Wiath.	2.488 mm (including stairs and delivery conveyor)
Total height:	1.856 mm
Total Height.	1.030 11111
Weight:	approx. 1.200 kg
Color:	RAL 7035
Basic version:	Wasto gato drives by recip drive
Basic version:	Waste gate driven by main drive
	Stream alignment with hexagonal vibrator
	Single press roll with height adjustment
	Precise copy counting as of 0,3mm product thickness
	Pneumatic interrupter unit
	Bowing-bars adjustment via flexible shaft
	Simple bin-unit adjustment via Handwheel
	Bin-unit with 3-rake design with separate pneumatic drive
	Simple turntable-basket adjustment via clamping lever
	Delivery conveyor with clapping mechanism for shortest cycle time
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Options for basic version:	Blocking unit (with second delivery direction)
	Additional delivery table
	Electrical turntable-basket adjustment
	Processing of printing machine counting

Created: dhe

With left or right hand pusher

One electrical cabinet for the whole machine

Other colors, conveying heights and technical specifications, are available. IN-DAT-CS1100-2100-3100-4100